



Lockin Thermography

Optically excited lock-in thermography is a conmodularly designed. The **OTvis** system can be



# APPS/CONCEPT

#### Industrial applications

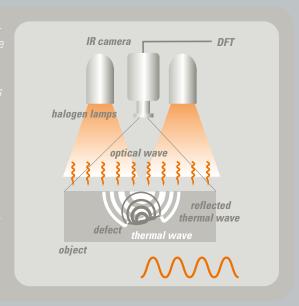
- CFRP/other fiber composites (delaminations, impacts, voids and porosity, bonding of inserts, content of resin, preform characterization ...)
- Leather (grain, inclusions, repairs)
- Corrosion detection
- Wall thickness measurements
- Characterization of adhesive joints
- Characterization of plastic welding
- Rotor blades (wind generator)
- Batteries, fuel cells

## Principle of optically excited lock-in thermography

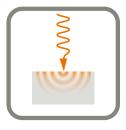
The basic idea of lock-in thermography is the visualization of thermal wave propagation. The phase angle of such waves provides information about thermal structures and inhomogeneities. The thermal waves are generated by intensity-modulated halogen lamps which heat up the surface. The signal is captured by a high-resolution infrared camera.

- Large inspection areas [m²]
- Non-destructive, contactless
- Excitation of complex structures
- Denth resolved results

Our new and patented evaluation method "R/L-Algorithm" allows for the determination of thicknesses and thermal reflection coefficients.









# **SPECIFICATIONS**

**OTvis** is available as 2500 / 5000 / 7500 version

### Lamp control

*Output power* 2,5 / 5 / 7,5 kW

Circuit points 1/2/3 lamps each with max. 2,5 kW

Power supply 230 / 400 / 400 V, 16A, 50Hz Fan Temperature controlled

Fuse protection 16A
Overload protection √

#### Software

Real-time-lockin  $\sqrt{}$  Sequence measuring

Arbitrary signals P Parameter files (xml)

Offline storage P Remote control (DDE)

Phase images  $\sqrt{}$  R/L-Algorithm

Amplitude images v
Live image overlay P

P= in PRO version available: √= in Standard version available

### Excitation

1 / 2 / 3 halogen lamps each with 2,5 kW

Temperature controlled fan

Changeable reflector with bayonet connector

Changeable filter Changeable illuminants Robust tripod incl. gear sea

## Camera (options)

Detector material InSb or MCT

Detector arrays 640x512 or 320x256 Pixel Spectral response 3-5 μm or 8-9 μm Frame rate 100Hz @ 640x512

Interface CamLink or Gigabit Ethernet

Lens 12mm, 25mm, 50mm, 100mm, G1- G5





Studánková 395, 149 00 Praha 4 - Újezd tel.: +420 272 942 720, fax: +420 272 942 722 email: info@tmvss.cz, www.tmvss.cz